



Technical data sheet

HAMTEX Hammertone

Description:

Rayband's HAMTEX Hammertone is a solvent based enamel which is specially formulated to give a beautiful high gloss hammer pattern on the steel surfaces. This also helps in hiding minor defects like dents etc on the surface.

Recommended use:

Rayband's HAMTEX Hammertone enamel is ideally suited for office steel furniture such as cupboards, filing cabinets, steel racks and also used to beautify steel articles like windows & main gate grills, Industrial shades, etc.

Product data:

Covering capacity** : 10 - 12 sq meters/liter
(On normal steel surface by spray)

Viscosity @ 30 deg C : 90 - 110 sec

Drying time

Surface dry : 30 seconds

Tack free : 1 - 2 hrs

Hard dry : 12 - 18 hrs

Recoating interval : No recoating recommended.

Sheen : Mirror like gloss with

Shades available : as per shade card.

Shelf- life : 2 years from date of manufacturing
In original tightly closed container



** Coverage may vary slightly depending on the surface and method of application.

Recommended thinner: Rayband's Thinner No-6

Application Viscosity:

Spraying : 20 – 25 seconds

Recommended primers:

Red oxide metal primer or as per your specification.

Method of application:

Only Spray

Surface preparation & application:

Surface preparation:

Remove all loose particles, grease, oil, etc. and wipe clean. Sand the surface with emery paper.

Priming:

Apply a coat of the recommended primer. Sand the surface again with emery paper.

Filling:

Surface imperfections and dents should be filled with Raybands Knifing paste filler. Allow to dry and sand the surface.



Finish Coats:

Mix the paint thoroughly from the bottom to achieve uniform hammer pattern. Spray Single coat of HAMTEX suitably thinned,

Safety:

As a general rule, avoid contact with eyes. Clean immediately with water. Clean hands with water and soap solution after painting. Ensure good ventilation while painting. As it is flammable, take necessary precautions while painting. If there is eye contact seek medical advice.